

# Morphed Vertical Tailplane Assessment for Certification Requirements

Miguel A. Castillo-Acero, Cristina Cuerno-Rejado and Miguel A. Gómez-Tierno  
*ETSIAE- UPM, Pza. Cardenal Cisneros 328040, Madrid, Spain*

**Abstract:** The successful development of new high performance materials and actuators enable the controlled deformation of aerodynamic profiles for wing like type of structures. This paper presents the studies and conclusions of incorporating a novel morphing rudder for a commercial transport aircraft from the certification conditions perspective. This study provides the static directional-lateral stability evaluation of a two jet engine wing podded commercial transport aircraft when changing its conventional rudder configuration to a more aerodynamic efficient morphing configuration. The lateral force at morphed rudder deflection is set to increase 15% in relation to conventional configuration. The analysis is focused on the engine-out condition at take off which is critical for certification purposes. The analysis concludes the new configuration control surfaces trimming and slippage angle from static directional- lateral stability for this critical load case. The increment on heading moment available is also estimated for the new configuration. This augmentation is translated into minimum control speed requirements and its benefits are assessed.

**Key words:** Morphing, fin, rudder, engine-out, flight dynamics, certification.

## 1. Introduction

There is an actual trend to increase the research for better aircraft configurations in terms of structural weight and drag reduction. This trend, in fact, has been a constant challenge for aeronautics, but lately, due to the combination of higher fuel prices and bigger social concern on emissions, together with the fact of the continuous civil aircraft transport world fleet increment, have intensified the attention on the research inside the aeronautics community.

This study focuses on the research of a new morphed rudder to be incorporated on a vertical stabilizer. The modern transport aircraft fin is mainly sized by static loading stiffness and strength requirements. There are two static load cases that size most of the vertical empennage, fix and movable control rudder surface, the lateral gust during approach and landing, and the engine out during takeoff. The later load case is even more critical than the lateral gust due to the trend to increase engine

thrust for higher capacities on twin engines under the wing configurations. This platform is the preferred choice for big transport commercial aircraft due to its higher fuel efficiency and the reduction of maintenance costs in relation to four-engined one. The focus of this study aims to increase rudder aerodynamic efficiency based on a morphing solution and, in consequence, enable its size reduction, not only because of the potential weight and drag reductions, but also because there are operational benefits on static and dynamic stability which can be achieved. In particular, the studies on this paper focus on lateral directional static stability effects of morphing rudder implementation on such a transport aircraft 100 passengers size.

The current developments on EU Clean Sky and Clean Sky 2 are going to enable the incorporation of different technologies up to flight demonstration, [1-14]. It is relevant, for the purpose of this study, the efforts to develop natural and laminar flow technologies up to flight demonstration. In the case of Clean Sky FP7 Smart Fixed Wing Aircraft, it is planned to flight demonstrate Natural Laminar Flow

---

**Corresponding author:** Miguel Á. Castillo-Acero, Ph.D. student, research field: aircraft morphing.

external wings on an A340 Flight Test Platform. For Clean Sky 2 the plan is to develop Hybrid Laminar Flow on a Vertical Tail Plane of a transport aircraft flight test bed. The smoother aerodynamic pressure distributions originated by morphing the control surface, as concluded in previous studies [15], may constitute a relevant result for future laminar flow configurations. The dynamics of the morphing wing have been addressed also in previous studies [16]. The aerodynamic improvements of a morphing wing tip have also been concluded [17].

As a matter of fact, and in parallel, NASA & Boeing have made public recently, April 2015<sup>1</sup>, the completion of flight testing of Active Flow Control system on a 757 Vertical Tail. This system is based on 31 tiny sweeping jet actuators installed at rudder leading edge chord position. The results from these tests suggest that the vertical tail plane for this type and size of commercial transport airplane can be reduced 17% with an effect of 0.5% of fuel usage. The use of these jet actuators provide a similar effect in terms of smoothing the aerodynamic pressure distribution, as the morphing rudder can provide.

In summary, as concluded in previous published work, the aerodynamic improvement assessment of non conventional curved rudder has proved to bring potential increment of 15% on lateral force when deflected [15]. The aerodynamic pressure distribution for morphed rudder is smoother than the resulting for a conventional one. Similar use of aerodynamic profile morphing to delay the boundary layer transition from laminar to turbulent has been previously analyzed with SMA actuators [18, 19].

The new unconventional rudder can curve chord-wise, while maintaining straight lines span-wise. The new rudder deflection angle is measured as the one that forms the line connecting the hinge line with the aft trailing edge point. Therefore the only

difference between the new and the conventional rudder for a given deflection angle, is that the unconventional one presents a curvature that is the base of the aerodynamic improvement. The development of an airworthy structural solution for such a rudder is the objective of previous works [20, 21] (Fig. 1).

Studies like this one, that partially cover the airworthiness requirements of a morphing rudder, from static stability point of view, are required prior to flight clearance of the flight demonstrators. This article studies the lateral directional static stability of a transport aircraft in which the rudder has been reconfigured to provide a constant 15% more lateral load during deployment. The aircraft is under 1 g stationary load cruise condition.

Several solutions for control surface morphing are under development currently. SARISTU EU FP7 R&T Project partners are developing a wing control surface that can provide the required curvature when activated [22]. There are other studies to provide different morphing solutions for flapped airfoils for noise reduction [23]. The study of shape-morphing adaptive control surface of an airfoil, has provided a significant number of research in compliant mechanisms for aircraft [24, 25], wind energy [26-28], and other UAVs, Unmanned Aerial Vehicles [29-31].

There are no previous publications on the new adaptive lateral control surfaces static stability effects specifically. The more similar recent studies have been developed on morphing tailless configuration aircraft flight control from different perspectives, as aeroelastic improvements [32]; the use of distributed shape-change effectors arrays in a flight control system [33, 34]. Again, the study of new UAV configurations, has resulted on a relevant number of publications on lateral stability analysis and control [35].

## 2. Lateral Directional Flight Qualities and Static Analysis Matlab Modelling

The lateral-directional flight qualities must be investigated under conditions of balanced and

---

<sup>1</sup> <http://www.hngn.com/articles/86064/20150421/nasa-boeing-flight-experiments-ecodemonstrator-757-more-tests-technology.htm>.

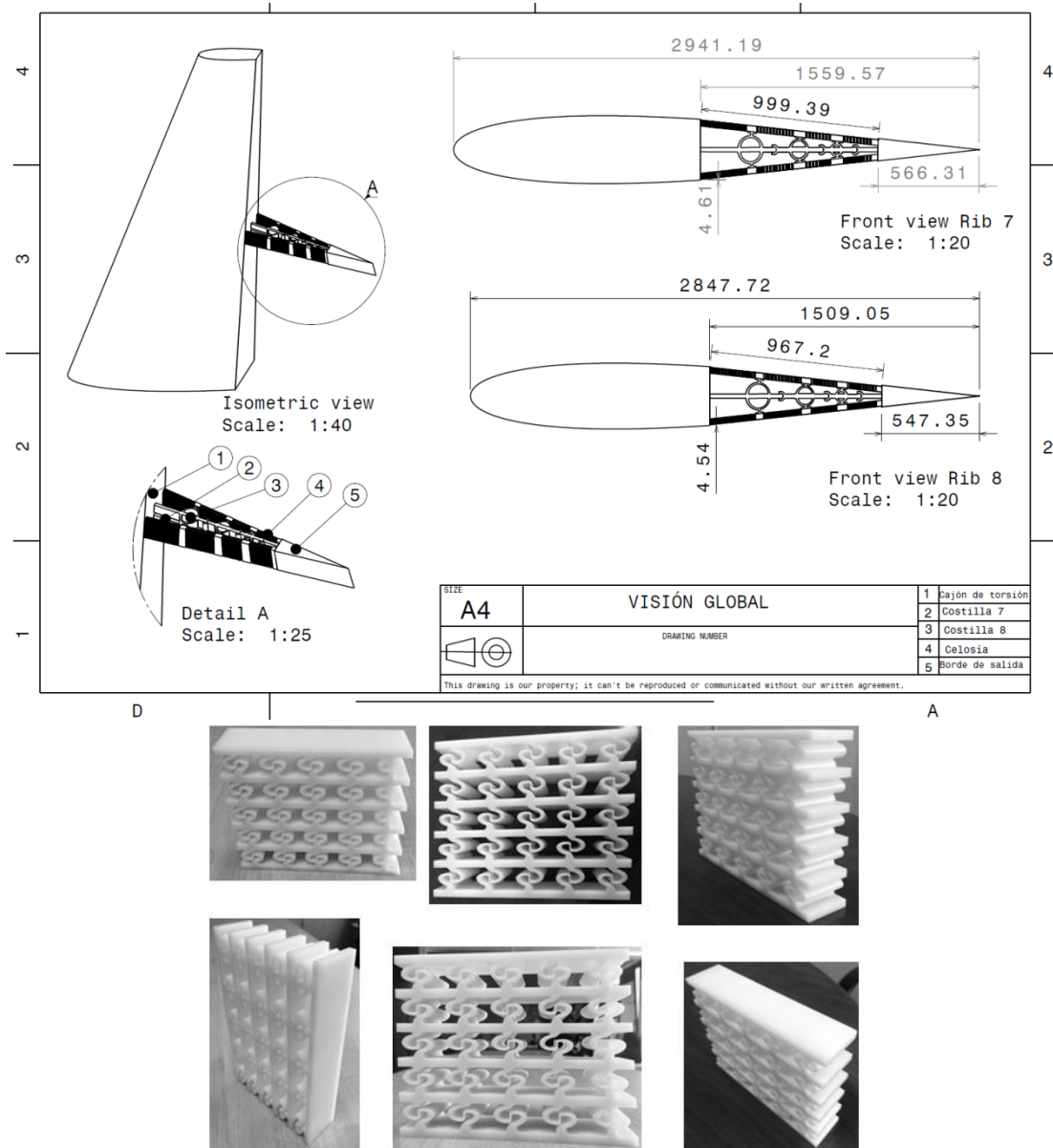


Fig. 1 Morphing rudder structural architecture and 3D printed detail.

unbalanced flight. Under equilibrated and balanced flight conditions, the three static lateral directional flight characteristics to investigate in a steady flight, are:

- Static directional stability: the variation of directional control forces and the positions of the rudder as slip angle changes;
- Static lateral stability: the variation of forces and positions of the ailerons when modifying the slip angle;
- Lateral force characteristics: the variation of roll angle when the yaw angle changes.

Then, under non-equilibrium, or dynamic, conditions, to complete the research is required to study the characteristics of the three lateral directional eigen-modes: the rolling mode, the spiral mode and the Dutch roll.

This work is centered on providing the lateral-directional static analysis. Further studies are required and are currently under development in the field of dynamic stability. The rudder modification does not affect the characteristic dynamic matrix, but it does on the control matrix, called [A] and [B] in the

literature [36, 37]. In consequence, the rudder improvement affects the dynamics margins of stability and the effects can be evaluated.

Moreover, the improvement in the effectiveness of the morphed rudder in relation to the conventional one is investigated and studied, to characterize the influence of the change in the lateral/directional static stability and control of the aircraft. In the following paragraphs it is summarized the studies on the effect of the introduction of non-conventional rudder from static stability conditions of the target plane in case of engine failure on takeoff at sea level. The improved aerodynamics of the new rudder is translated into a new static equilibrium. The case study is engine-out at sea level due to its criticism on aircraft design and the implications of certification requirements.

The reference aircraft is a commercial transport 100 passengers, two engines-low wing podded. As a first step, the aerodynamic influence coefficients, or simply aerodynamic coefficients, for this reference airplane are derived, due to the lack of published lateral stability derivatives data for this type of aircraft. There are references in the literature, to obtain stability derivatives with CFD methods [38], or FEM methods [39]. In this study the method used has been well documented in the literature [40], contrasted with data published as DATCOM [41]. The aircraft key parameters are included in Table 1. This set of data has been obtained partially from reference [42].

The engine-out condition is considered at critical take off speed, an aircraft velocity 85 m/s that corresponds to the critical one for engine-out take off, air density at sea level, dry air 1.237 kg/m<sup>3</sup>. The lateral-directional aerodynamic coefficients are derived based on the previous included aircraft data and a Matlab code that computes the different values according to literature [43]. The results for conventional rudder configuration are included in Table 2.

### 3. Morphing Rudder Case Study Results

The steady flight after one engine-out event, is

**Table 1 Reference aircraft key parameters.**

Reference aircraft parameters	Value
Wing dihedral angle (deg)	5.0
Wing reference height (m)	1.3
Wing reference surface (m <sup>2</sup> )	72.7
HTP reference height (m)	5.3
VTP chord length at root (m)	4.7
VTP chord length at tip (m)	1.4
VTP sweep angle at ¼ chord (deg)	35.0
VTP span (m)	3.5
VTP reference height (m)	3.1
VTP reference surface (m <sup>2</sup> )	9.8
Wing span (m)	25.1
Wing sweep angle at 1/2 chord (deg)	23.5
Wing-VTP aerodynamic lift coefficient	1.1
HTP span (m)	9.8
HTP sweep angle at 1/2 chord (deg)	30.2
Fuselage diameter (m)	3.2
Fuselage Length (m)	23.9

**Table 2 Lateral directional aerodynamic coefficients (rad<sup>-1</sup>).**

Coefficient	Value	Coefficient	Value
$c_{y\beta}$	-1.27	$cn_{da}$	-0.02
$cl_{\beta}$	-0.30	$cy_{dr}$	0.36
$cn_{\beta}$	0.26	$cl_{dr}$	0.02
$cy_{da}$	0	$cn_{dr}$	-0.20
$cl_{da}$	0.14		

characterized by rudder deflection that generates aircraft lateral force and heading moment that compensates thrust asymmetry. The consequent slippage angle requires ailerons asymmetrical deflection to end the required aircraft force and moment equilibrium.

To characterize the flight, the maximum rudder deflection is set to 30° for conventional and new morphed rudder. The deflection angle for the new morphed rudder is convey to be the one between non deflected position and the line that joints rudder leading edge height middle point with the aft trailing edge point.

To sustain equilibrated flight after engine out, the aircraft presents slip angle that can be derived based on the equation that provides the lateral force,  $Y_{ext}$ :

$$C_{y_{\delta_a}} \delta_a + C_{y_{\delta_r}} \delta_r + C_{y_{\beta}} \beta + C_{Lsen} \Phi = -\frac{Y_{ext}}{qS_{ref}}$$

As the external lateral forces are null, and  $C_{y\delta_a}$  is also considered negligible for the purpose of this analysis, then:

$$\beta = -\frac{C_{y\delta_r}\delta_r + C_L \sin \Phi}{C_{y\beta}}$$

For the reference airplane, in order to provide enough clearance between engines and wing tips with the ground, the limitation of the roll angle,  $\Phi$ , is set to  $5^\circ$ . In consequence, the maximum rudder deflection is set to  $30^\circ$ , the ailerons to  $28^\circ$  and the aircraft bank angle to  $5^\circ$ , for both configurations. The engine-out stable flight aircraft required slippage angle,  $\beta$ , for the original and the morphed configurations are obtained by means of the aforementioned Matlab code and the results included on Table 3.

This confirms that the new rudder has an associated increase in slip angle between 5 and 10% in relation to the conventional configuration.

Finally the maximum available yaw moment can be calculated using the equilibrium equation.

$$C_{n_{avail}} = C_{n_{\delta_a}}\delta_a + C_{n_{\delta_r}}\delta_r + C_{n_{\beta}}\beta$$

As for both configurations,  $C_{n_{\delta_a}} = 0.0179$  and  $C_{n_{\beta}} = 0.595$ , then the value of  $C_{n_{avail}}$  is derived as shown in Table 4.

The new rudder has an associated increase in the maximum yaw moment available around 7.7% compared to the conventional configuration. This result implies that the aircraft configuration with the new rudder present a potential decrease, corresponding to the square root of improved yaw moment available, of 3.8% of the minimum lateral control speed VMC, on ground VMCG and in flight VMCA, as defined by certification authorities as airworthiness requirements [44], paragraph CS 25.149.

This is a significant improvement to complete flight qualities assessment for one of the sizing rudder cases. Decreasing 3.8% minimum control speed on the ground and in flight has an associated greater margin of controllability of the airplane relative to the rate of loss control commands (stick shaker). This is an issue that

**Table 3 Engine out stable flight angles.**

Configuration	$cy_{dr}$	$cy_{beta}$	beta (deg)
Conventional	0.36	-1.27	$7,0^\circ$
Morphed rudder	0.42	-1.27	$7,5^\circ$
Difference	15.0%		7.8%

**Table 4 Effect on the available yaw moment of the introduction of new rudder in relation to the conventional configuration, in the case of engine failure at takeoff.**

Configuration	$\delta_a$ (deg)	$C_{n_{\delta_r}}$	$C_{n_{avail}}$
Conventional	26,1	-0,1084	4,1
New rudder	27,9	-0,1247	4,4
Increment	6,6%	15 %	7,7%

deserves further investigation, because of the potential benefits on configuration decisions for large transport aircraft design. Currently there is a tendency to enlarge transports aircrafts based on smaller platforms capacity, A350 XWB 1000 in relation to version 900 and Boeing 777X in relation to the basic versions 777-300. The diminishing effect on the minimum control speed is very relevant to avoid the undesirable situation of higher minimum control speed that stick shaker warnings when enlarging the capacity of already certified airplanes.

#### 4. Conclusions

Consequently, the results of modifying the aircraft configuration with the new unconventional rudder for lateral directional control in level flight status after engine out during take-off, are as follows:

- The change on the derivative coefficients of directional stability for slippage and aileron deflection of lateral force, balance and yaw moments, is negligible;
- The lateral directional stability force coefficients for rudder deflection increase 15% due to increased efficiency of the new morphed rudder.

Regarding the attitude of the aircraft after engine failure on takeoff and the restore balanced flight with the new morphed rudder and in relation to the conventional one, the following conclusions apply:

- There is an increase in the angle of slippage due to the greater effectiveness of the rudder, around 8%;
- The available yawing moment rises 7.7% and consequently the minimum lateral control speed is decreased around 4%.

These findings can be considered validly from a relative point of view since they are the result of comparing conventional rudder configurations and unconventional one. The absolute validity cannot be inferred due to the lack of robust aerodynamic data coefficients, resulting from flight tests, as they have been analytically estimated.

Further studies regarding the effect of the new morphing rudder from lateral directional dynamics stability are required in order to completely assess the certification requirements.

## References

- [1] Lery, J. 2014. "Clean Sky Eco Design ITD Airframe Application. From Technology Development to Ground Demonstration." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [2] Pecora, R., Amoroso, F., and Lecce, L. 2014. "A Novel Multi-Body Architecture for Wing Flap Camber Morphing." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [3] Spurway, S. 2014. "An Overview of the Active Gurney Flap Programme." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [4] Cheung, R. C. M., Chekkal, I., Wales, C., Cooper, J. E., Allen, N. J., Lawson, S., Peace, A. J., Cook, R., Standen, P., Hancock, S. D., Carossa, G. M., Aermacchi, A., and Francia, C. 2014. "Design of a Chiral Structure Morphing Wing-Tip." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [5] Din, I. S., Godard, J., Rodde, A., Moens, F., Andreutti, G., De Rosa, D., Di Muzio, M., Gemma, R., Baldassin, E., Calvi, N., and Averardo, M. A. 2014. "Natural Laminar Flow Transonic Wing Design Applied to Future Innovative Green Regional Aircraft." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [6] Schueller, M., Lipowski, M., Herget, W., Kaulfersch, E., and Brandstätt, P. 2014. "Design, Development and Test of Synthetic Jet Actuators for Future Green Regional Aircraft." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [7] Nae, C., Pricop, V., Stoica, C., Cojocaru, C., and Munteanu, F. 2014. "Wind Tunnel Test Results on Active Control of 3D Transonic Wing Buffet." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [8] Albert, M. 2014. "Translation of Innovative Technologies into Simplified Conceptual Aircraft Models for Technology Evaluation in CleanSky." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status*.
- [9] Wild, J., Hauke, F., and Bieler, H. 2014. "Experimental Determination of Wing Sweep Effect on the Efficiency of Active Flow Separation Control." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status; Bruselas 12-14 Marzo 2014*, 14.
- [10] Streit, T. 2014. "New Methodologies Tailored for the Design of Aerodynamically Robust Laminar Wings." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status; Bruselas 12-14 Marzo 2014*, 10.
- [11] Cai, Z., Angland, D., Zhang, X., and Chen, P. 2013. "Two-Dimensional Optimisation by Iterative Learning for Flow Separation Control." *European Community's Seventh Framework Programme (FP7/2007-2013) under Clean Sky grant agreement No. 271866, in project CLFCWTE (Development of a Closed Loop Flow Control Algorithm for Wing Trailing Edge Flow Control Including Experimental Validation in Tw*, 1-9.
- [12] Scholz, P., Mahmood, S. S., Casper, M., Wallin, S., Skoogh, D., and Adden, S. 2014. "Active Flow Control for Drooped Spoiler Configurations." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status; Bruselas 12-14 Marzo 2014*, 10.
- [13] Machairas, T., Solomou, A., and Saravanos, D. 2014. "A Morphing Chevron Actuated By Shape Memory Alloy Wires For Noise Reduction." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status; Bruselas 12-14 Marzo 2014*.
- [14] Yang, J., Nangia, R. N., Cooper, J. E., Simpson, J. A., and Ibp, F. 2014. "Optimisation of Morphing Wings for Improved Environmental Performance Dept of Aerospace Engineering, University of Bristol, BS81TH, UK." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status; Bruselas*

- 12-14 Marzo 2014.
- [15] Castillo-Acero, M. A., Cuerno-Rejado, C., and Gomez-Tierno, M. A. 2014. "Aerodynamic Modelling for a Morphing Rudder." *RAeS Applied Aerodynamics Conference 2014*.
- [16] Yuanyuan, H. E., and Shijun, G. U. O. 2011. "Modeling and Experiment of a Morphing Wing Integrated with a Trailing Edge Control Actuation System." *CHINESE J. Mech. Eng.* 1 (12): 8.
- [17] Falcão, L., Gomes, A., and Suleman, A. 2010. "Multidisciplinary Design Optimisation of a Morphing Wingtip." *2nd International Conference on Engineering Optimization*, 1-7.
- [18] Grigorie, T. L., Popov, A. V., Botez, R. M., Mamou, M., and Mebarki, Y. 2011. "On-off and Proportional-Integral Controller for a Morphing Wing. Part 1: Actuation Mechanism and Control Design." In *Proceedings of the Institution of Mechanical Engineers, Part G; Journal of Aerospace Engineering* 226 (2): 131-45.
- [19] Grigorie, T. L., Popov, A. V., Botez, R. M., Mamou, M., and Mebarki, Y. 2011. "On-off and Proportional-Integral Controller for a Morphing Wing. Part 2: Control Validation-Numerical Simulations and Experimental Tests." *Proc. Inst. Mech. Eng. Part G; J. Aerosp. Eng.* 226 (2): 146-62.
- [20] Castillo-Acero, M. A., Gomez-Tierno, M. A., and Cuerno-Rejado, C. 2014. "Morphing Structure for a Rudder." *4th Aircraft Structural Design Conference, RAeS, Belfast, UK*.
- [21] Castillo-Acero, M., Cuerno-Rejado, C., and Gómez-Tierno, M. 2015. "Highly Orthotropic Panels Structural Stability, Farrar and Bloch Waves Theory." *3rd Int. Conference on Buckling and Postbuckling Behaviour of Composite Laminated Shell Structures*.
- [22] Saristu Partners. 2013. "Saristu, 1st Publishable Summary. Grant: 2845562. 7FP EU."
- [23] Barbarino, M. 2014. "Airframe Noise Reduction Technologies Applied to High-Lift Devices." *3AF Conference International Conference on Greener Aviation: Clean Sky Breakthroughs and Worldwide Status; Bruselas 12-14 Marzo 2014*, 10.
- [24] Pecora, R., Amoroso, F., and Magnifico, M. 2013. "Design and Experimental Validation of a Morphing Wing Flap Device." *6th ECCOMAS Conference on Smart Structures and Materials SMART2013*, 24-6.
- [25] Béguin, B., Breitsamter, C., and Adams, N. 2012. "Aerodynamic Investigations of a Morphing Membrane Wing." *AIAA J.* 50 (11): 2588-99.
- [26] Lachenal, X., Daynes, S., and Weaver, P. M. 2013. "Review of Morphing Concepts and Materials for Wind Turbine Blade Applications." *Wind Energy* 16 (2): 283-307.
- [27] Daynes, S., and Weaver, P. M. 2012. "Design and Testing of a Deformable Wind Turbine Blade Control Surface." *Smart Mater. Struct.* 21 (10): 105019.
- [28] Daynes, S., and Weaver, P. M. 2012. "A Morphing Trailing Edge Device for a Wind Turbine." *J. Intell. Mater. Syst. Struct.* 23 (6): 691-701.
- [29] Gomez, J. C., and Garcia, E. 2011. "Morphing Unmanned Aerial Vehicles." *Smart Mater. Struct.* 20 (10): 16.
- [30] Galantai, V. P., Sofla, A. Y. N., Meguid, S. A., Tan, K. T., and Yeo, W. K. 2012. "Bio-Inspired Wing Morphing for Unmanned Aerial Vehicles Using Intelligent Materials." *Int. J. Mech. Mater. Des.* 8 (1): 71-9.
- [31] Abdulrahim, M., Garcia, H., Ivey, G. F., and Lind, R. 2005. "Flight Testing A Micro Air Vehicle Using Morphing For Aeroservoelastic Control." *J. Aircr.* 42 (1).
- [32] Trapani, M., and Guo, S. 2008. "Development of a Rudderless Aeroelastic Fin Technology." *ICAS 2008, 26th International Congress of the Aeronautical Sciences*.
- [33] Tao, G. T. G., Chen, S. C. S., Fei, J. F. J., and Joshi, S. M. 2003. "An adaptive Actuator Failure Compensation Scheme for Controlling a Morphing Aircraft Model." *42nd IEEE International Conference on Decision and Control (IEEE Cat. No.03CH37475)* 5 (11): 4926-31.
- [34] Raney, D. L., Montgomery, R. C., Green, L. L., and Park, M. A. 2000. "AIAA 2000-1560 Flight Control Using Distributed Shape-Change Effector Arrays Exhibit." *41st AIAA/ASME/ASCE/AHS/ASC Structures, Structural Dynamics, and Materials Conference & Exhibit*.
- [35] Kamuran, T., and Jafarov, E. M. 2006. "Lateral Dynamic Modeling of Hezarfen Unmanned Aerial Vehicle (UAV) and H Loop Shaping Robust Control System Design." In *Proceedings of the 10th WSEAS International Conference on SYSTEMS*, 369-74.
- [36] McLean, D. 2003. "Automatic Flight Control Systems." *Prentice Hall International* 36 (6): 172-5.
- [37] Roskam, J. 1998. *Airplane Flight Dynamics and Automatic Flight Controls I, Editorial DARcorporation*.
- [38] Waller, G. 2002. "CFD Prediction of Stability Derivatives of a Turboprop Aircraft Using a Cartesian Grid Based Euler Code." *ICAS 2002 CONGRESS*, 7.
- [39] Babcock, D. A. 2004. "Aircraft Stability Derivative Estimation from FEM." MSc thesis, Oklahoma State University.
- [40] Roskam, J. 1998. *Airplane Flight Dynamics and Automatic Flight Controls II, Editorial DARcorporation*.
- [41] USAF. 2013. "Digital Datcom." *Public Domain Computer Programs for the Aeronautical Engineer* [Online]. <http://www.pdas.com/datcom.html>.

- [42] Lyrio, J. A. A., and Paglione, P. 2006. "Wing and Airfoil Optimized Design of Transport Aircraft." In *Proceedings of the 11th Brazilian Congress of Thermal Sciences and Engineering—ENCIT 2006 Braz. Soc. of Mechanical Sciences and Engineering—ABCM, Curitiba, Brazil*, 18.
- [43] Roskam, J. 1985. *VII Stability Control & Performance. FAR & MIL*. Roskam Aviation and Engineering Corporation.
- [44] EASA (European Agency Safety Aviation). 2009. "Certification Specifications and AMC for Large Aeroplanes, CS-25." No. March. EASA.